

Star Grips • DIN 6336 grey cast iron

EH 24650.



PRODUCT DESCRIPTION

These star grips are manufactured according to DIN 6336.
Sandblasted or tumbled.

Material

Handle

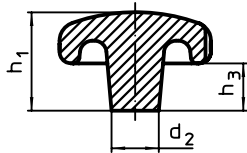
- Grey cast iron GG 20, bright

MORE INFORMATION

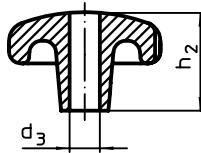
Notes

Grips with different bores or surface treatment can be obtained on request.

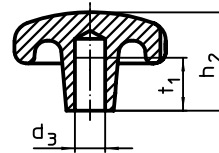
DRAWING



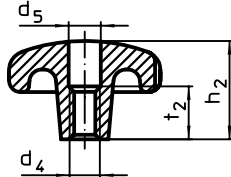
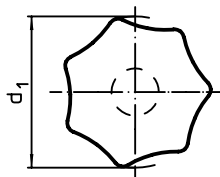
picture 1



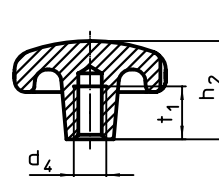
picture 2



picture 3



picture 4



picture 5

ORDER INFORMATION

Dimensions											Art. No.
d ₁	d ₂	d ₃ H7	d ₄	d ₅	h ₁	h ₂	h ₃	t ₁ min.	t ₂		
[mm]										[g]	
raw part, form A – picture 1											
32	12	–	–	–	21	–	10	–	–	55	24650.0032
40	14	–	–	–	26	–	13	–	–	77	24650.0040
50	18	–	–	–	34	–	17	–	–	147	24650.0050
63	20	–	–	–	42	–	21	–	–	314	24650.0063
80	25	–	–	–	52	–	25	–	–	629	24650.0080
with smooth throughgoing bore, form B – picture 2											
32	12	6	–	–	–	20	–	–	–	186	24650.0132
40	14	8	–	–	–	25	–	–	–	72	24650.0140
50	18	10	–	–	–	32	–	–	–	130	24650.0150
63	20	12	–	–	–	40	–	–	–	275	24650.0163
80	25	16	–	–	–	50	–	–	–	548	24650.0180
with smooth blind hole, form C – picture 3											
32	12	6	–	–	–	20	–	12	–	40	24650.0232
40	14	8	–	–	–	25	–	15	–	74	24650.0240
50	18	10	–	–	–	32	–	18	–	133	24650.0250
63	20	12	–	–	–	40	–	22	–	280	24650.0263
80	25	16	–	–	–	50	–	28	–	573	24650.0280
with thread, drilled out, form D – picture 4											
32	12	–	M 6	6.4	–	20	–	–	10	39	24650.0332
40	14	–	M 8	8.4	–	25	–	–	13	72	24650.0340
50	18	–	M10	10.5	–	32	–	–	16	125	24650.0350
63	20	–	M12	13.0	–	40	–	–	20	277	24650.0363
80	25	–	M16	17.0	–	50	–	–	20	541	24650.0380
with threaded blind hole, form E – picture 5											
32	12	–	M 6	–	–	20	–	12	–	40	24650.0432
40	14	–	M 8	–	–	25	–	15	–	186	24650.0440
50	18	–	M10	–	–	32	–	18	–	132	24650.0450
63	20	–	M12	–	–	40	–	22	–	280	24650.0463
80	25	–	M16	–	–	50	–	28	–	572	24650.0480

Star Grips • DIN 6336 light metal

EH 24660.



PRODUCT DESCRIPTION

These star grips are manufactured according to DIN 6336.

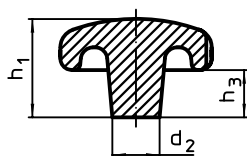
Material

- Light metal Al, polished

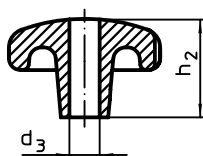
Handle

- Light metal Al, unpolished

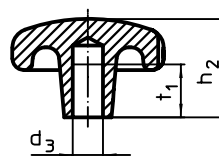
DRAWING



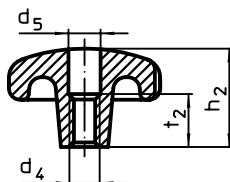
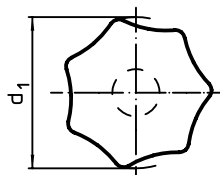
picture 1



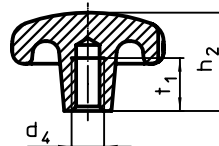
picture 2



picture 3



picture 4



picture 5

ORDER INFORMATION

Dimensions											Art. No.	
d ₁	d ₂	d ₃ H7	d ₄	d ₅	h ₁	h ₂	h ₃	t ₁ min.	t ₂		unpolished	polished
[mm]											[g]	
raw part, form A – picture 1												
40	14	–	–	–	26	–	13	–	–	36	24660.0040	–
50	18	–	–	–	34	–	17	–	–	70	24660.0050	–
63	20	–	–	–	42	–	21	–	–	128	24660.0063	–
80	25	–	–	–	52	–	25	–	–	245	24660.0080	–
with smooth blind hole, form C – picture 3												
40	14	8	–	–	–	25	–	15	–	30	24660.0240	24660.0640
50	18	10	–	–	–	32	–	18	–	63	24660.0250	24660.0650
63	20	12	–	–	–	40	–	22	–	117	24660.0263	24660.0663
80	25	16	–	–	–	50	–	28	–	223	24660.0280	24660.0680
with thread, drilled out, form D – picture 4												
40	14	–	M 8	8.4	–	25	–	–	13	32	24660.0340	24660.0740
50	18	–	M10	10.5	–	32	–	–	16	62	24660.0350	24660.0750
63	20	–	M12	13.0	–	40	–	–	20	109	24660.0363	24660.0763
80	25	–	M16	17.0	–	50	–	–	20	218	24660.0380	24660.0780
with threaded blind hole, form E – picture 5												
40	14	–	M 8	–	–	25	–	15	–	33	24660.0440	24660.0840
50	18	–	M10	–	–	32	–	18	–	63	24660.0450	24660.0850
63	20	–	M12	–	–	40	–	22	–	118	24660.0463	24660.0863
80	25	–	M16	–	–	50	–	28	–	227	24660.0480	24660.0880

Star Grips • DIN 6336 stainless steel die-cast

EH 24661.



PRODUCT DESCRIPTION

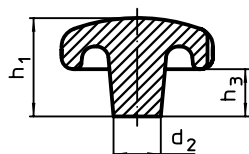
These star grips are manufactured according to DIN 6336.

Material

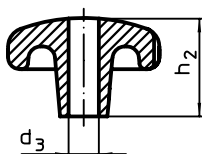
Handle

- Stainless steel A2, dull blasted

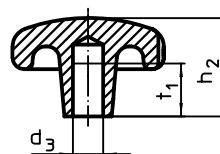
DRAWING



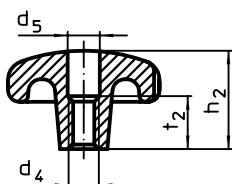
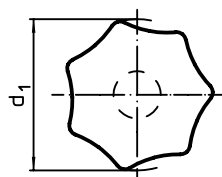
picture 1



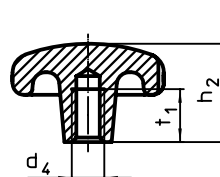
picture 2



picture 3



picture 4



picture 5

ORDER INFORMATION

Dimensions										Art. No.
d ₁	d ₂	d ₄	d ₅	h ₁	h ₂	h ₃	t _{1 min.}	t ₂		
[mm]									[g]	
raw part, form A – picture 1										
32	12	–	–	21	–	10	–	–	56	24661.0032
40	14	–	–	26	–	13	–	–	85	24661.0040
50	18	–	–	34	–	17	–	–	181	24661.0050
63	20	–	–	42	–	21	–	–	319	24661.0063
with thread, drilled out, form D – picture 4										
32	12	M 6	6.4	–	20	–	–	10	52	24661.0332
40	14	M 8	8.4	–	25	–	–	13	75	24661.0340
50	18	M10	10.5	–	32	–	–	16	149	24661.0350
63	20	M12	13.0	–	40	–	–	20	279	24661.0363
with threaded blind hole, form E – picture 5										
32	12	M 6	–	–	20	–	12	–	53	24661.0432
40	14	M 8	–	–	25	–	15	–	77	24661.0440
50	18	M10	–	–	32	–	18	–	158	24661.0450
63	20	M12	–	–	40	–	22	–	296	24661.0463

Star Grips • DIN 6336 plastic
EH 24670.



PRODUCT DESCRIPTION

Material

Bushing

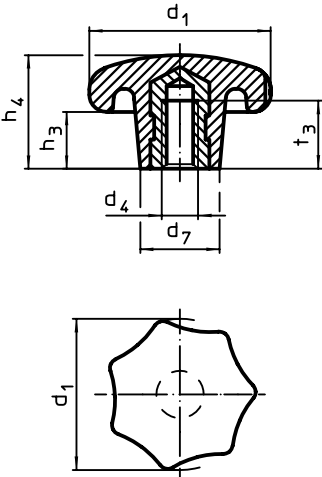
- Brass
- Steel, zinc-plated by galvanization

- Stainless steel A2

Handle

- DIN 7708 - thermosetting plastic (PF 31), black similar to RAL 9005

DRAWING



ORDER INFORMATION

Dimensions								Art. No.		
d ₁	d ₄	d ₇	h ₃	h ₄	t ₃	max. [°C]	[g]	Brass	Steel	Stainless steel
[mm]										
with threaded bushing, form K										
20	M 4	10	7	13	6.5	110	3.4	24670.0220	—	—
25	M 5	12	8	16	9.5	110	7.4	—	24670.0225	24670.1225
32	M 6	14	10	20	12.0	110	13.0	—	24670.0232	24670.1232
40	M 8	18	13	25	14.0	110	20.0	—	24670.0240	24670.1240
50	M10	22	17	32	18.0	110	40.0	—	24670.0250	24670.1250
63	M12	26	21	40	22.0	110	83.0	—	24670.0263	24670.1263
80	M16	35	25	50	30.0	110	161.0	—	24670.0280	24670.1280

APPLICATION EXAMPLE

