



Advantages

- Screw-on hinge with or without grounding.
- For nested doors.
- Hinge visible.
- RH / LH application.
- 180° Opening angle.

Materials

- **Hinge halves:** zinc die, blasted chrome plated or black
- **Pin:** stainless steel or steel, zinc plated
- **Molded in screws and grounding washer:** steel, zinc plated
- **Spring:** spring steel

Remarks

*Grounding version c): limited current carrying capacity, 4 grounding washers required (not included in the scope of delivery).

Combination of versions a) and b) on request.

1. contact spring

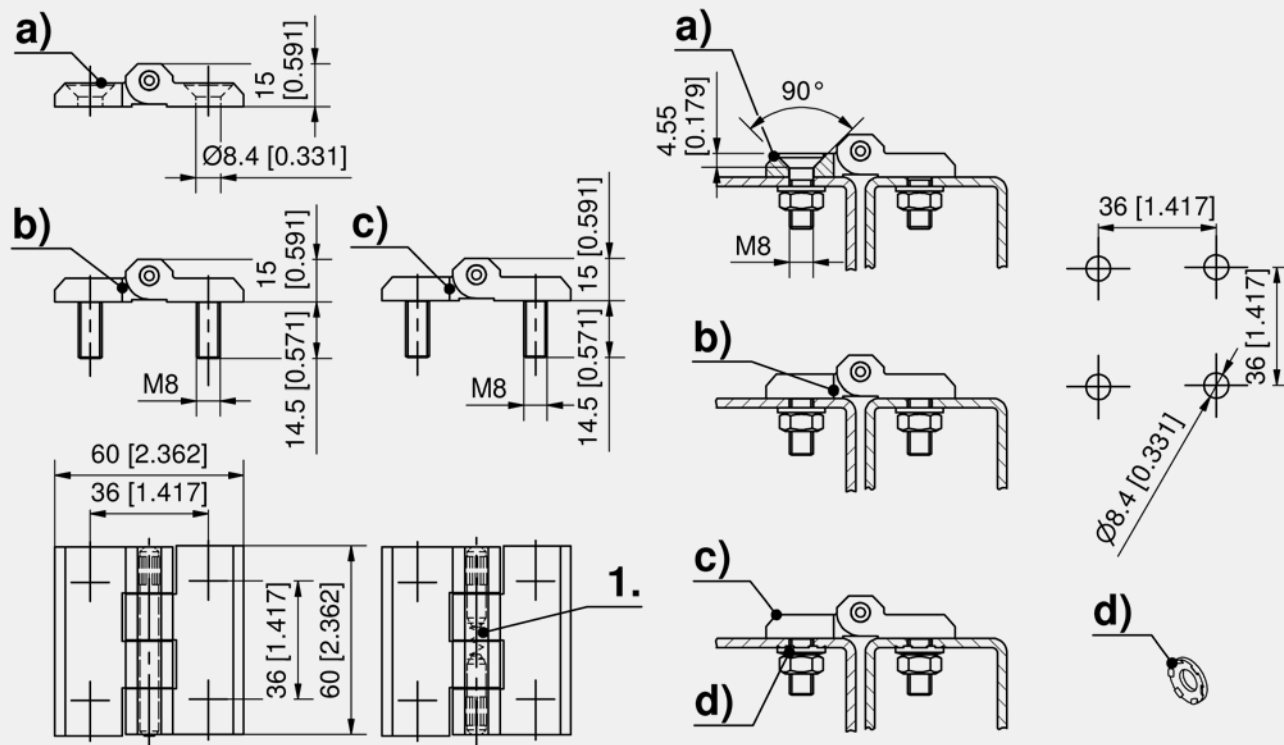


Advantages

- Hinge with DIRAK-SNAP-Technology.
- For nested doors.
- Hinge visible.
- RH / LH application.
- 180° Opening angle.
- Installation tool-less or tool-less / screw-on.

Materials

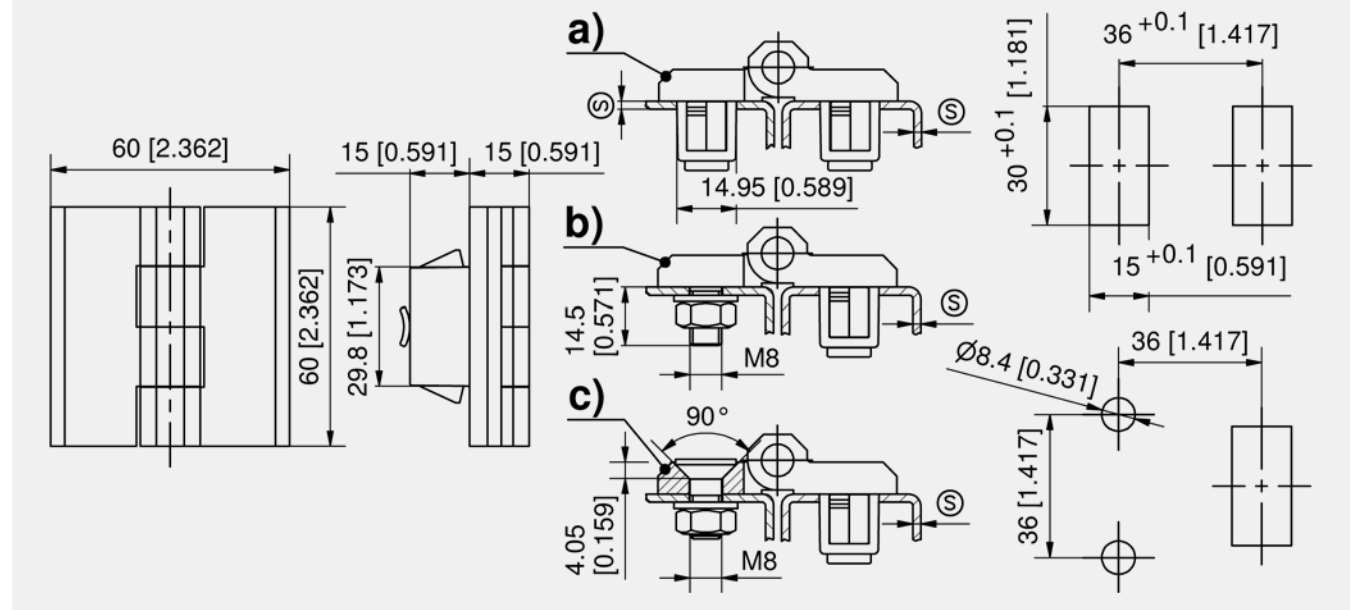
- **Hinge halves:** zinc die, black
- **Pin:** stainless steel
- **Pin molded in:** steel, zinc plated
- **Snap wedges:** sintered metal, coated



Hinge, zinc die

	Part Number	Version	Surface	Material pin	Pin version	Installation type	Delivery Unit
a)	218-9203.00-00000	with countersunk holes for M8	blasted chrome plated	stainless steel	pressed in	screw-on	10 pcs.
a)	218-9204.00-00000	with countersunk holes for M8	black	stainless steel	pressed in	screw-on	10 pcs.
b)	218-9201.00-00000	Screws M8 molded in	blasted chrome plated	stainless steel	pressed in	screw-on	10 pcs.
b)	218-9202.00-00000	Screws M8 molded in	black	stainless steel	pressed in	screw-on	10 pcs.
c)	218-9422.00-00000	Screws M8 molded in	black	steel, zinc plated	pressed in	screw-on	10 pcs.

* Function extension
d) 861-0146.07-00008 Grounding washer

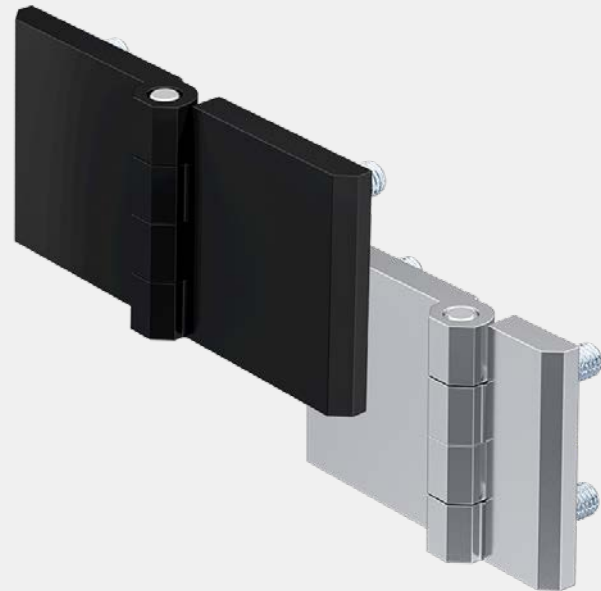


Hinge

	Part Number	Version	Clamping range (S)	Pin version	Installation type	Delivery Unit
a)	418-9202.00-00015	clip-in	1.2 - 1.7 mm	pressed in	tool-less	10 pcs.
a)	418-9202.00-00020	clip-in	1.7 - 2.2 mm	pressed in	tool-less	10 pcs.
a)	418-9202.00-00025	clip-in	2.2 - 2.7 mm	pressed in	tool-less	10 pcs.
a)	418-9202.00-00030	clip-in	2.7 - 3.2 mm	pressed in	tool-less	10 pcs.
a)	418-9202.00-00035	clip-in	3.2 - 3.7 mm	pressed in	tool-less	10 pcs.
b)	418-9203.00-00015	Screws M8 molded in	1.2 - 1.7 mm	pressed in	tool-less / screw-on	10 pcs.
b)	418-9203.00-00020	Screws M8 molded in	1.7 - 2.2 mm	pressed in	tool-less / screw-on	10 pcs.
b)	418-9203.00-00025	Screws M8 molded in	2.2 - 2.7 mm	pressed in	tool-less / screw-on	10 pcs.
b)	418-9203.00-00030	Screws M8 molded in	2.7 - 3.2 mm	pressed in	tool-less / screw-on	10 pcs.
c)	418-9208.00-00015	with countersunk holes for M8	1.2 - 1.7 mm	pressed in	tool-less / screw-on	10 pcs.
c)	418-9208.00-00020	with countersunk holes for M8	1.7 - 2.2 mm	pressed in	tool-less / screw-on	10 pcs.
c)	418-9208.00-00025	with countersunk holes for M8	2.2 - 2.7 mm	pressed in	tool-less / screw-on	10 pcs.
c)	418-9208.00-00030	with countersunk holes for M8	2.7 - 3.2 mm	pressed in	tool-less / screw-on	10 pcs.
c)	418-9208.00-00035	with countersunk holes for M8	3.2 - 3.7 mm	pressed in	tool-less / screw-on	10 pcs.

+ Accessories
764 292-0301.15-00000 Tool for uninstallation
764 292-0306.80-02530 Tool for uninstallation
763 292-0701.15-01530 Reinforcement plate for cutout





Advantages

- Screw-on hinge with M8 molded in screws.
- For nested doors.
- Hinge visible.
- RH / LH application.
- 270° Opening angle.

Materials

- **Hinge halves:** zinc die, blasted chrome plated or black
- **Molded in screws:** steel, zinc plated
- **Pin:** stainless steel

Remarks

The short hinge half length is also available with countersunk holes, please see product system 4-270 and 4-272.

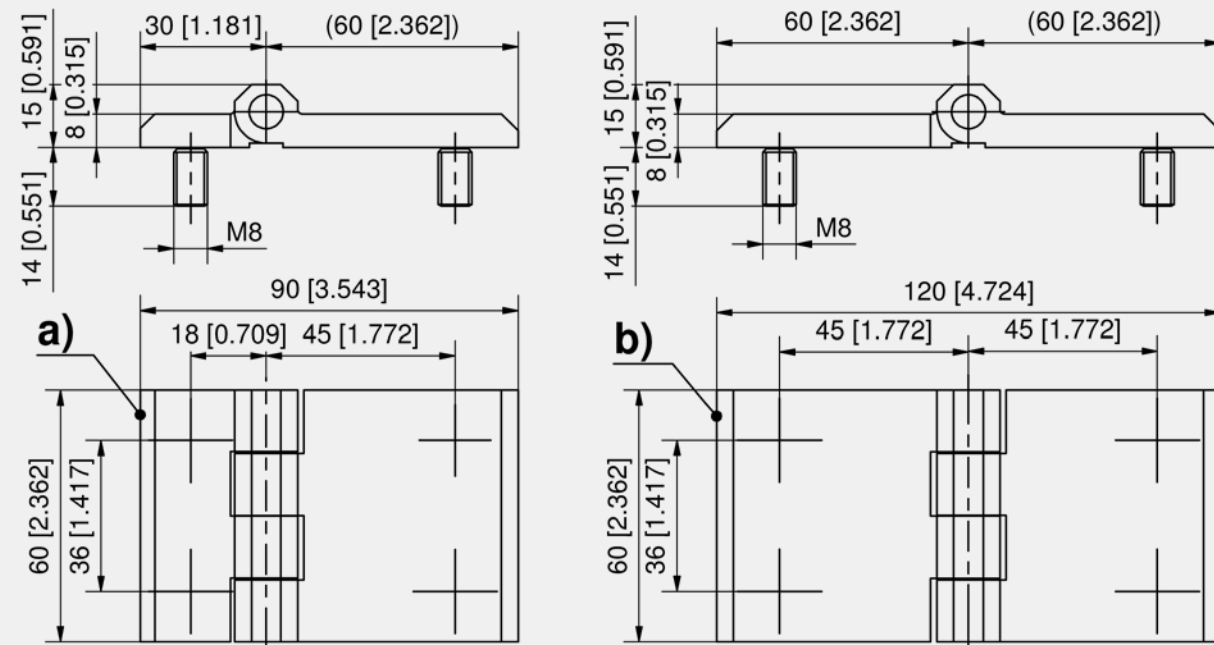


Advantages

- Hinge with DIRAK-SNAP-Technology.
- For nested doors.
- Hinge visible.
- RH / LH application.
- 270° Opening angle.
- The short hinge half length is with DST, the long hinge half is with molded in countersunk screws or countersunk holes for M6.

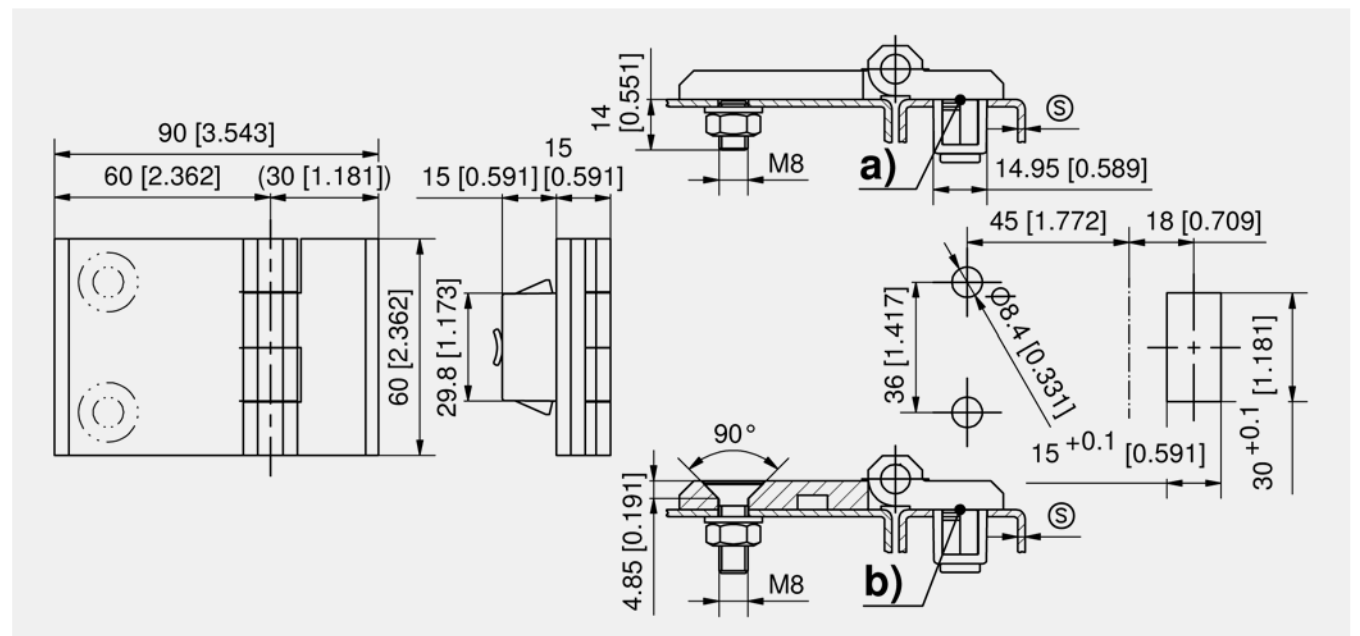
Materials

- **Hinge-parts:** zinc die, black
- **Pin:** stainless steel
- **Snap wedges:** sintered steel, zinc plated



Hinge, zinc die

	Part Number	Version	Surface	Pin version	Installation type	Delivery Unit
a)	218-9209.00-00000	different Hinge half lengths	blasted chrome plated	pressed in	screw-on	6 pcs.
a)	218-9210.00-00000	different Hinge half lengths	black	pressed in	screw-on	6 pcs.
b)	218-9211.00-00000	identical Hinge half lengths	blasted chrome plated	pressed in	screw-on	6 pcs.
b)	218-9212.00-00000	identical Hinge half lengths	black	pressed in	screw-on	6 pcs.



Hinge

	Part Number	Clamping range (S)	Version	Pin version	Installation type	Delivery Unit
a)	418-9205.00-00015	1.2 - 1.7 mm	Screws M8 molded in	pressed in	tool-less / screw-on	10 pcs.
a)	418-9205.00-00020	1.7 - 2.2 mm	Screws M8 molded in	pressed in	tool-less / screw-on	10 pcs.
a)	418-9205.00-00025	2.2 - 2.7 mm	Screws M8 molded in	pressed in	tool-less / screw-on	10 pcs.
a)	418-9205.00-00030	2.7 - 3.2 mm	Screws M8 molded in	pressed in	tool-less / screw-on	10 pcs.
a)	418-9205.00-00035	3.2 - 3.7 mm	Screws M8 molded in	pressed in	tool-less / screw-on	10 pcs.
b)	418-9204.00-00015	1.2 - 1.7 mm	with countersunk holes for M8	pressed in	tool-less / screw-on	10 pcs.
b)	418-9204.00-00020	1.7 - 2.2 mm	with countersunk holes for M8	pressed in	tool-less / screw-on	10 pcs.
b)	418-9204.00-00025	2.2 - 2.7 mm	with countersunk holes for M8	pressed in	tool-less / screw-on	10 pcs.
b)	418-9204.00-00030	2.7 - 3.2 mm	with countersunk holes for M8	pressed in	tool-less / screw-on	10 pcs.
b)	418-9204.00-00035	3.2 - 3.7 mm	with countersunk holes for M8	pressed in	tool-less / screw-on	10 pcs.

+	Accessories
764	292-0301.15-00000 Tool for uninstallation
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