

Stops • cylindrical

EH 23280.



PRODUCT DESCRIPTION

The T-slot guide enables a quick and precise location of the workpiece. The cylindrical form of the stop facilitates to determine the 0-point coordinate. The short form, which is ground to a height tolerance of $\pm 0,01$ mm, can also be used for locating.

Material

Stop

- Steel, case-hardened, ground

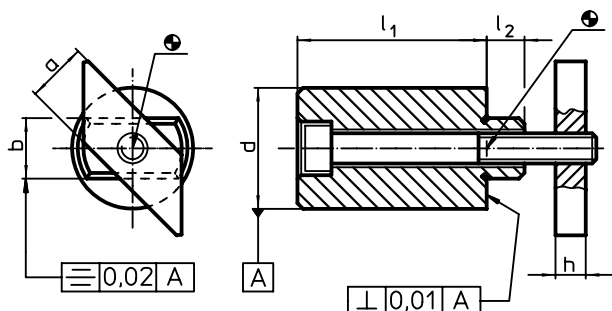
Holding plate

- Steel, blackened

Screw

- Steel, quality 8.8 (ISO 4762)

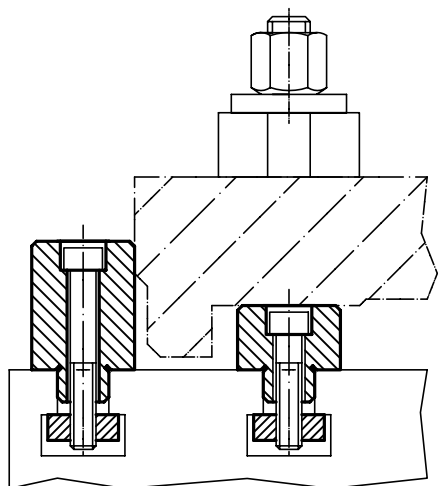
DRAWING



ORDER INFORMATION

T-slot size	Dimensions						Screw ISO 4762		Art. No.
[mm]	l_1	a -0.6	b h6	d ± 0.01	h	l_2	[mm]	[g]	
10	15 ± 0.01	10	10	20	6	8	M 6 x 25	53	23280.0110
	25 ± 0.20	10	10	20	6	8	M 6 x 35	76	23280.0210
12	15 ± 0.01	12	12	20	6	8	M 6 x 25	59	23280.0112
	25 ± 0.20	12	12	20	6	8	M 6 x 35	82	23280.0212
14	25 ± 0.01	14	14	32	8	9	M 8 x 35	203	23280.0114
	50 ± 0.20	14	14	32	8	9	M 8 x 60	354	23280.0214
16	25 ± 0.01	16	16	32	8	10	M 8 x 45	221	23280.0116
	50 ± 0.20	16	16	32	8	10	M 8 x 70	378	23280.0216
18	25 ± 0.01	18	18	40	10	15	M10 x 50	367	23280.0118
	50 ± 0.20	18	18	40	10	15	M10 x 75	615	23280.0218
22	25 ± 0.01	20	22	40	14	15	M10 x 55	440	23280.0122
	50 ± 0.20	20	22	40	14	15	M10 x 80	716	23280.0222
28	25 ± 0.01	22	28	46	16	20	M12 x 60	661	23280.0128
	50 ± 0.20	22	28	46	16	20	M12 x 90	1259	23280.0228

APPLICATION EXAMPLE

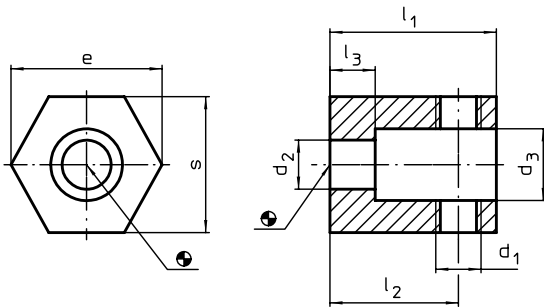


**PRODUCT DESCRIPTION**

With the stop a flexible stop for a workpiece can be realised. Together with a grub screw (e.g. EH 22540.), a workpiece can be mounted and aligned. The grub screw should be secured in position with a hexagon nut. Suitable for clamping devices M 20 - M 24.

Material

- Steel, blackened

DRAWING**ORDER INFORMATION**

Dimensions									Art. No.
d ₁	d ₂	d ₃	l ₁	l ₂	l ₃	s	e		
[mm]								[g]	
M20	26	38	85	60	20	65	70	1659	23281.0024

APPLICATION EXAMPLE