

Taper Clamping Units

EH 23250.



PRODUCT DESCRIPTION

Taper clamping units are particularly suitable for horizontal and vertical multiple clampings. The taper clamps are compact in build and therefore enable clamping without geometric interference.

Material

Body

- Tool steel, hardened, bright

Screw

- Heat-treated steel, tempered, quality 12.9

Spring

- Spring steel wire
- NBR (O-Ring)

Clamping jaws

- Tool steel, hardened, blackened and ground

Assembly

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

Operation

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Using the double taper, an additional vertical

clamping force will be achieved. Stroke of taper clamping units with M 5 = $\pm 0,5$, M 8 = $\pm 0,5$, M 12 = ± 1 and M 16 = $\pm 1,5$. Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

MORE INFORMATION

References

For further taper clamping units, refer to section "Multiple Clamping Systems"

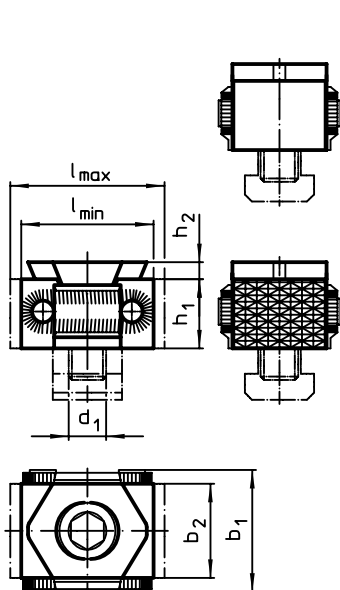
Accessories

T-nuts EH 23010. have to be purchased separately.

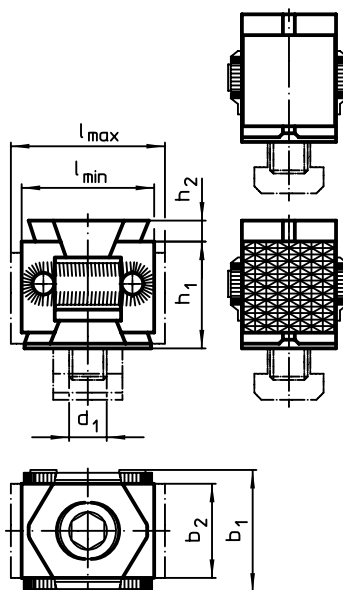
Further products

Nuts for T-Slots, DIN 508 → p. 384
 Coverings, for taper clamping units... → p. 470
 Taper Clamping Units, plain / ribbed, M8 → p. 897
 Taper Clamping Units, plain / ribbed, M12 → p. 898
 Taper Clamping Units, with screw fastened thread, M12. → p. 899

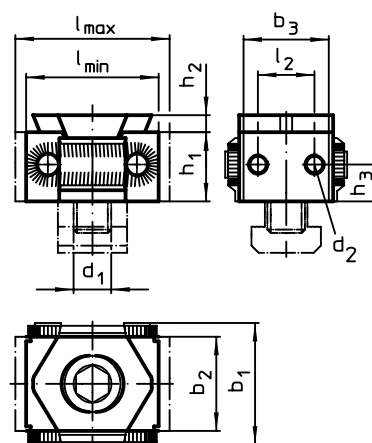
DRAWING



picture 1



picture 2



picture 3

ORDER INFORMATION

Dimensions										Clamping force max.	Tight- ening torque max.		Art. No.
d ₁	l	l ₂	b ₁	b ₂	b ₃	d ₂	h ₁	h ₂	h ₃				
[mm]													
single taper, ribbed clamping jaw, two-sided – picture 1													
M 8	27 – 31	–	29	21	–	–	15	2.5	–	20	43	72	23250.0008
M12	42 – 49	–	41	30	–	–	22	4.0	–	30	85	233	23250.0012
M16	57 – 65	–	56	42	–	–	29	5.0	–	50	210	581	23250.0016

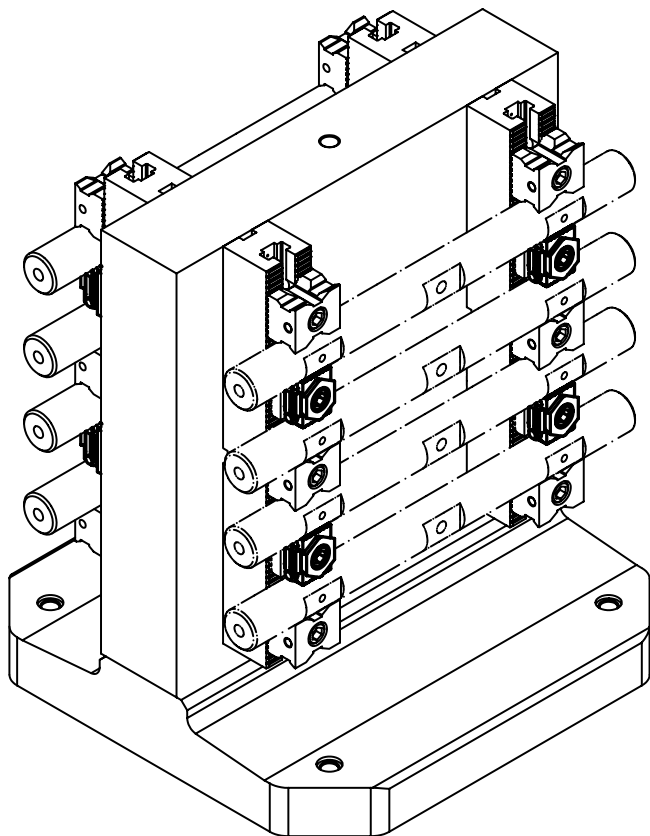
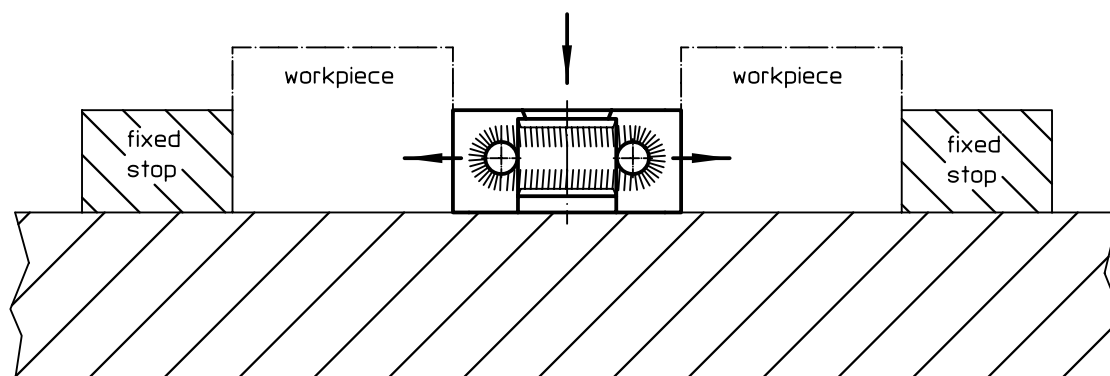
¹⁾ Taper surfaces not ground, spring: O-ring (NBR)



d ₁	l	l ₂	Dimensions							Clamping force max. [kN]	Tight- ening torque max. [Nm]	 [g]	Art. No.
			b ₁	b ₂	b ₃	d ₂	h ₁	h ₂	h ₃				
			[mm]										
single taper, flat clamping jaw, two-sided – picture 1													
M 5	20 – 25	–	22	15	–	–	11	4.2	–	7	10	30	23250.0065¹⁾
M 8	27 – 31	–	29	21	–	–	15	2.5	–	20	43	73	23250.0048
M12	42 – 49	–	41	30	–	–	22	4.0	–	30	85	234	23250.0052
M16	57 – 64	–	56	42	–	–	29	5.0	–	50	210	577	23250.0056
double taper, ribbed clamping jaw, two-sided – picture 2													
M12	42 – 49	–	41	30	–	–	36	5.0	–	50	85	350	23250.0112
M16	58 – 66	–	56	42	–	–	50	5.0	–	80	210	906	23250.0116
double taper, flat clamping jaw, two-sided – picture 2													
M12	41 – 48	–	41	30	–	–	36	5.0	–	50	85	343	23250.0142
M16	58 – 66	–	56	42	–	–	50	5.0	–	80	210	895	23250.0146
single taper, clamping jaw with screw-fastened thread, two-sided – picture 3													
M 8	33 – 37	12	29	21	–	M5	15	2.5	7.5	20	43	84	23250.0158
M12	46 – 53	18	41	30	28	M5	22	4.0	11.0	30	85	247	23250.0162
M16	61 – 70	26	56	42	40	M5	29	5.0	14.5	50	210	618	23250.0166

¹⁾ Taper surfaces not ground, spring: O-ring (NBR)

APPLICATION EXAMPLE



Coverings • for taper clamping units
EH 23250.



PRODUCT DESCRIPTION

Protects against damage from scales of wood and dirt.

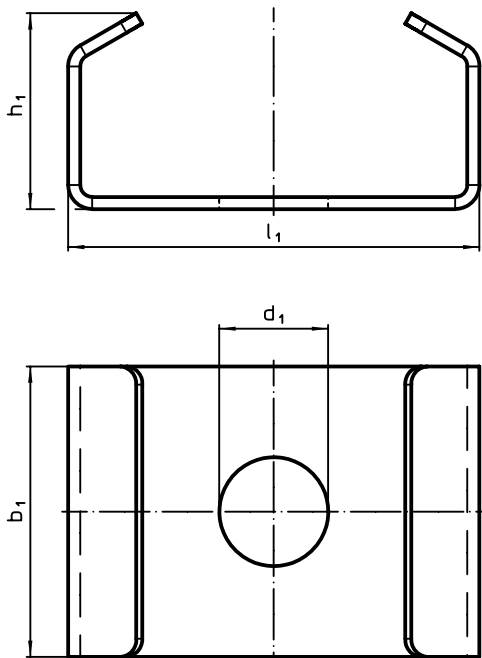
Material

- Steel

Assembly

The cover is mounted under the taper clamping unit.

DRAWING



ORDER INFORMATION

d ₁	For screw	Dimensions			For taper clamping units	 [g]	Art. No.
		b ₁ [mm]	h ₁	l ₁			
9	M 8	24	16.2	34	23250.0008/.0048/.0158	12	23250.0408
13	M12	38	22.1	44	23250.0012/.0052/.0142/.0162	26	23250.0412

APPLICATION EXAMPLE

