



The sub-part clamp and the sub-part stop enable workpieces to be clamped on the front face. This allows the full area of the machine table to be used to clamp the workpiece.

- Hold-down effect due to inclined arrangement of the clamping jaw
- Clamping of large workpieces on the whole of the machine table
- Large clamping forces up to 20 kN
- Clamping path 10.6 mm by means of clamping screw M 16 (WS 14)
- Solid version made of vibration-eliminating ductile iron
- Optimum adaptation to the workpiece and material, through the use of clamping inserts and interchangeable jaws
- Form and forced-fit assembly in a T-slot is possible
- Minimum interference contours, even for large workpieces
- Location holes at the sides for fastening of longitudinal stops

- Ductile cast iron (GGG 60)

The workpiece is positioned and then clamped on the ground precision support. The machine and fixture system parts in the Halder product range can be installed in the locating thread to reach a customised clamping.

The location holes on the sides allow optional longitudinal stops to be installed.

Notes

The delivery includes the interchangeable jaw 1138.400 (ribbed/smooth) - this can be changed to the interchangeable jaw 1138.100 (soft).

Nuts for T-Slots, DIN 508	→ p. 384
Nuts for T-Slots, extended	→ p. 388
Fixed Slot Tenons	→ p. 411
Fixed Slot Tenons, with cylindrical fastening	→ p. 412
Clamping Vices, replacement jaw, soft	→ p. 785

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